

# Thermal characteristics of pure and neodymium doped calcium hydrogen phosphate single crystals

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**Abstract** Single crystals of pure and neodymium doped calcium hydrogen phosphate were grown in sodium meta silicate gels, by the single diffusion gel method. Platelet and needle shaped crystals were obtained. The grown crystals were characterized by different techniques. The thermal behaviour of the crystals was studied using the thermo analytical techniques, which included TG, DTA, DTG and DSC. These studies reveal that the decomposition of the material occurs in one or more stages. The enthalpy value is also calculated.

**Keywords** Gel growth ·  $\text{Nd}^{3+}$  doping · Thermal analysis

## Introduction

The gel method permits the growth of crystals that are difficult to obtain by conventional methods [1]. High temperature techniques are usually expensive and may not be within the reach of every laboratory. Further more, high temperatures become sources of increased thermal stress, as a result of which the crystals may contain more defects. It is therefore, interesting to develop a low temperature technique for the growth of crystals. A room temperature solution technique, popularly known as the gel technique, has been used by a large number of researchers and a good

deal of information pertaining to the scientific data of several crystals is available [2–14]. Very little attention however, has been paid to the growth of rare earth doped phosphates at ambient temperatures using the gel techniques, which is not only very simple but inexpensive as well. Neodymium doped crystals were grown by different methods and their thermal and spectral properties were studied [15, 16]. Rare earth phosphate crystals were also grown by flux method and their crystal structure and thermo chemistry were investigated [17–24].

In this paper we report a method of growing pure and neodymium doped calcium hydrogen phosphate (CHP) crystals by controlled diffusion of chemical reaction in silica gel medium. By preventing convection currents and turbulence, and by maintaining chemical inertness, the gel medium provides a three dimensional structure in which the crystal nuclei are delicately held in position for their formation. The aim of the present work was to investigate the effect of neodymium ( $\text{Nd}^{3+}$ ) ion presence during the crystallization of CHP crystals in gels by studying its thermal characteristics.

## Crystal growth technique

A single gel, single tube technique was used to grow single crystals of pure and neodymium doped CHP from a solution containing 1 M calcium chloride for pure and 0.9 M calcium chloride and 0.1 M neodymium nitrate for the latter, which serves as the upper reactant. The method involves incorporating one reactant called the lower reactant into the gelling mixture and later diffusing another reactant called the upper reactant into the gel medium. This leads to a very high super saturation condition initiating the nucleation necessary for the growth of crystals. Silica gel is

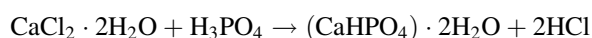
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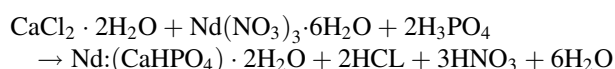
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optically transparent and therefore crystals may be observed in any stage of the experiment. Furthermore, unlike other gels, the use of silica gel minimizes the effects due to precipitate–precipitate interaction and crystal impact on the walls of the container. Therefore, silica hydro gel is preferred and is the most common gel used for crystal growth experiments. It is obtained by neutralization of sodium meta silicate. Pure sodium meta silicate solution of relative density 1.03 was prepared. Ortho phosphoric acid of 1 M is added gently to the prepared SMS solution with constant stirring. The pH of the resulting solution is adjusted to be 7. The acidified gel was then poured into the test tube. This gel was allowed to set for the desired gelling time—usually 24 h. To this reset gel the upper reactant was poured slowly along the sides of tube. Nucleation starts immediately. Liesegang ring phenomenon was also observed. After 72 h, small needle typed crystals appeared just below the rings. As time passes, the number and size of crystals increases. It takes about three weeks to complete the growth. The crystals are mostly acicular and platelet shaped with an average size of 20 mm × 5 mm × 1 mm.

The mechanism of reactions leading to the formation of the crystals may explain as follows:



The chemical reaction employed for the growth of  $\text{Nd}^{3+}$  doped CHP dehydrates crystals is the same as above with the substitution of Nd ions in the lattice.



### Thermal analysis

The thermo gravimetric analysis provides a quantitative measurement of any mass changes associated with thermally induced transitions. For example TG can record directly the loss in mass as a function of temperature or time for transitions that involve dehydration or decomposition. TG curves are characteristic of a given compound or material due to the unique sequence of physical transitions and chemical reactions that occur over definite temperature ranges [17–25].

In the present investigation TG, DTA, DTG and DSC were conducted. The thermo gravimetric analysis and differential thermal analysis were performed on powdered samples using a Perkin Elmer Thermal Analyzer. The thermo gram was obtained by heating the sample from room temperature to 900 °C in an atmosphere of nitrogen with a heating rate of 15 °C min<sup>-1</sup>. Differential scanning calorimetric analysis was performed on a Mettler, Toledo, DSC 822 system with a scanning speed of 10 °C per minute.

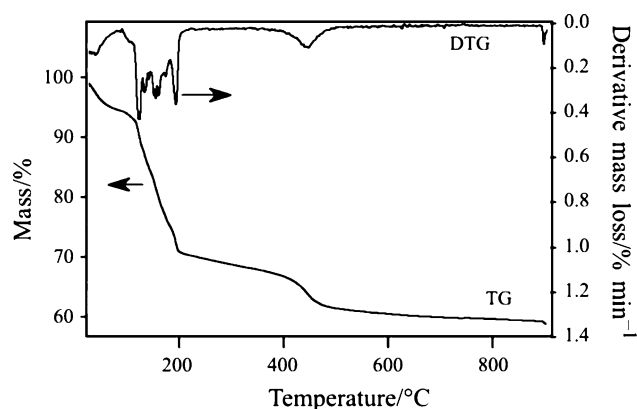


Fig. 1 TG & DTG of CHP

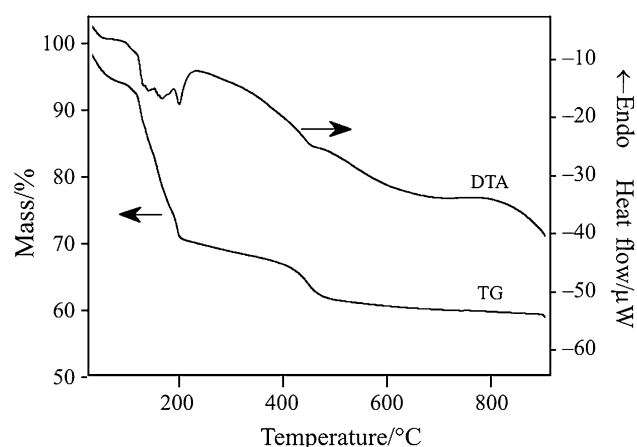


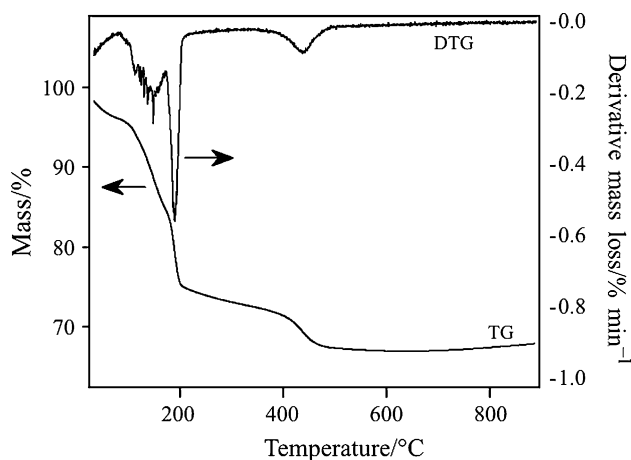
Fig. 2 Heat flow of CHP

### Pure calcium hydrogen phosphate (CHP) crystals

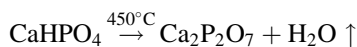
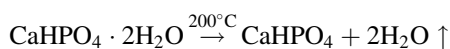
The TG & DTG and TG & DTA plots were shown in Figs. 1 and 2, respectively. The TG curve shows the loss of all water molecules in the first step of decomposition, around 200 °C. The loss of water, which is prominent in TG curve, is supported by the first endotherm in DTG curve and which is also prominent in DSC. The sharp downward endothermic peak at the temperature range 350–470 °C corresponds to the decomposition of the sample. The peak temperature 440 °C indicates the temperature at which the reaction is completed. The broad endotherm indicates a slow change in heat capacity. The enthalpy value corresponding to the endothermic peaks are –105.40 and –426.74 mJ. From the figures, it is clear that the crystals decompose into anhydrous crystals at about 200 °C and then slowly decompose into calcium pyrophosphate at about 450 °C. The melting point of calcium pyrophosphate is 1230 °C, therefore it is expected to remain stable up to the end of the analysis i.e. 900 °C. It was found that two water molecules were associated with the crystals. Based on thermo gravimetric analysis and

**Table 1** Thermo analytical data of CHP

Sample	Temperature range in °C	Mass% theoretical	Mass% experimental
CaHPO <sub>4</sub> · 2H <sub>2</sub> O	Room temperature	100	100
CaHPO <sub>4</sub>	150–210	79.08	79.25
Ca <sub>2</sub> P <sub>2</sub> O <sub>7</sub>	350–470	68.62	68.75

**Fig. 3** TG & DTG of Nd:CHP

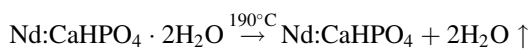
differential thermal analysis, the different stages of thermal decomposition of the crystals are as follows, which is in good agreement with the reported values [14].



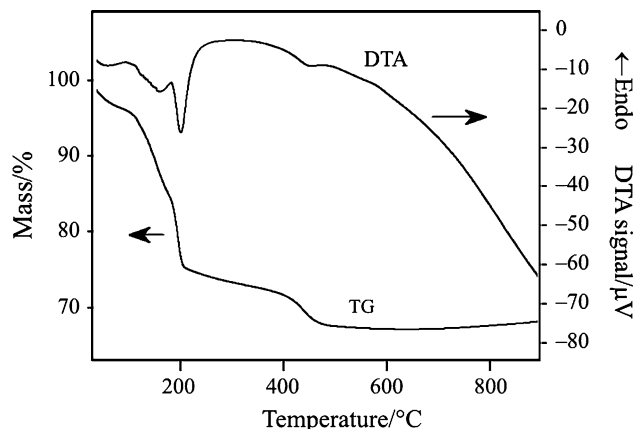
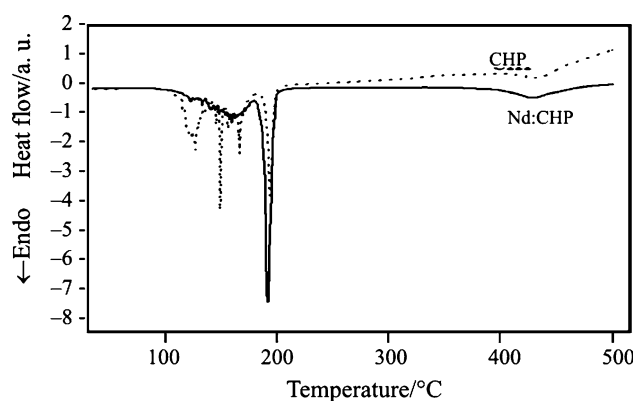
The thermo analytical data are given in Table 1 along with % theoretical mass loss and experimental mass loss values.

Neodymium doped calcium hydrogen phosphate [Nd:CHP] crystals

The TG & DTG and TG & DTA plots were shown in Figs. 3 and 4, respectively. The DSC plot of CHP& Nd:CHP is shown in Fig. 5. From the figures, it is clear that the crystals decompose into anhydrous crystals at about 190 °C and then slowly decompose into calcium pyrophosphate at about 427 °C. It was found that two water molecules were associated with the crystals. The following chemical reactions are expected to occur during dehydration and decomposition stages.



The theoretically calculated and experimentally observed values of mass% and the corresponding decomposition are

**Fig. 4** Heat flow of Nd:CHP**Fig. 5** DSC of CHP & Nd:CHP

given in Table 2. The broad endotherm indicates a slow change in heat capacity. The enthalpy value corresponding to the endothermic peaks are  $-1371.47$  and  $-479.59$  mJ.

## Results and discussions

From the TG curves, it is clear that both the materials start decomposing at about 100 °C. The TG curve shows the loss of all water molecules in the first step of decomposition, at about 200 °C in the case of CHP and around 190 °C in the case of Nd:CHP. The loss of water, which is prominent in TG curve, is supported by the first endotherm in DTG curve and which is also prominent in DSC. The

**Table 2** Thermo analytical data of Nd:CHP

Sample	Temperature range in °C	Mass% theoretical	Mass% experimental
Nd:CaHPO <sub>4</sub> · 2H <sub>2</sub> O	Room temperature	100	100
Nd:CaHPO <sub>4</sub>	150–200	79.08	79
Nd:Ca <sub>2</sub> P <sub>2</sub> O <sub>7</sub>	400–480	68.62	68.5

broad downward endothermic peak at the temperature range 395–462 °C corresponds to the decomposition of the sample. The peak temperature 440 °C indicates the temperature at which the reaction is completed in the case of CHP and 427 °C corresponds to Nd:CHP. The broad endotherm indicates a slow change in heat capacity. The enthalpy values corresponding to the endothermic peaks for CHP are –105.40 and –426.74 mJ. The enthalpy value corresponding to the endothermic peaks for Nd:CHP are –1371.47 and –479.59 mJ.

## Conclusions

The growth of single crystals of CHP and Nd:CHP was accomplished using single test tube diffusion method. Optimum conditions for growth were worked out. Based on the observations during the growth, the following conclusions can be made.

Gel method is found suitable for growing phosphate crystals. Good quality phosphate single crystals with different morphologies can be grown by gel method. Initial gel pH plays an important role in determining the nature and morphology of the crystals grown. Nucleation control can be achieved by changing a variety of gel parameters such as gel pH, gel density, aging of gel, concentration of feed solutions etc. When neodymium is incorporated no morphological or structural changes take place, but this may be incorporated either by substitution or interstitial ion. Slight changes in the lattice parameters take place when neodymium is incorporated. The above conclusion is confirmed by XRD and other characterization methods.

Based on the observations during the thermal analysis the following conclusions can be made: thermal analysis reveals the decomposition stages of both the crystals. It is found that the decomposition temperature decreases by the substitution of Nd and the enthalpy values also decreases.

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